

ARDEX Quickbond

Quick Setting Tile Adhesive

Unique adhesive with fast setting properties - grout after 2.5 - 3 hours

Good pot life - remains useable for up to 45 minutes

Creamy texture with great workability and easy to trowel

Ideal for all tile types including fully vitrified, porcelain, mosaics and non moisture sensitive natural stone

Reduces efflorescence risk with rapid cure for external applications

Suitable for wall and floor tiling

For internal and external use



Low VOC content - meets Green Building Council of Australia Green Star IEQ-13 requirements

ARDEX Australia Pty Ltd

20 Powers Road Seven Hills NSW 2147 1300 788 780 technicalservices@ardexaustralia.com www.ardexaustralia.com **ARDEX New Zealand Ltd**

15 Alfred Street Onehunga, Auckland,1061 0800 227 339 info@ardexnz.com www.ardex.co.nz

ARDEX Quickbond

Quick Setting Tile Adhesive

DESCRIPTION

ARDEX Quickbond is a fast setting, polymer modified wall and floor tile adhesive, which has been specially formulated to have an extended pot life and fast setting characteristics, making ARDEX Quickbond ideal for situations where the tiled area needs to be accessed or grouted within a few hours of the tiles being fixed. Service areas where minimum down time is critical e.g. shopping centres, commercial situations where other trades need to access tiled floors quickly or domestic situations for same day tiling and grouting are ideal applications.

ARDEX Quickbond is suitable for use in both internal and external with Abalastic applications and is ideal for fixing a range of tiles including fully vitrified, porcelain, mosaics and non-moisture sensitive natural stone tiles.

FOR FIXING (TILE TYPES)

Fully vitrified and ceramic tiles, porcelain, moisture insensitive natural stones, glass and porcelain mosaics.

TO (SUBSTRATES)

Concrete, renders, screeds
Existing ceramic tiles
ARDEX liquid applied undertile waterproofing
membranes (if the membrane has been applied on
concrete, render or screed)

SUBSTRATE PREPARATION

The surface being adhered to must be clean, firm and free of dust, dirt, oil, grease, curing compounds, release agents and other barrier materials. Ensure surfaces are dry before tiling, with no residue or permanent damp.

Ensure that the substrate's required drying time, as given in the relevant part of AS 3958, is allowed to elapse prior to fixing the tiles. Prime porous substrates with ARDEX Multiprime.

Concrete

This includes precast, in-situ and wood floated concrete. As concrete exhibits drying shrinkage, allow to cure for at least 4 weeks prior to tiling. Any surface laitance, concrete sealers, curing compounds, and other materials shall be removed from the surface prior to tiling. Steel trowel finished concrete should be roughened mechanically to remove laitance and provide a good key for tiling. The surface shall be true and level and pitched to drains where required. The concrete should have adequate surface profile (e.g. broom finish) to provide a mechanical key. Smooth surfaces and/or dense concrete greater than 35MPa must be mechanically roughened prior to tiling.

Cement Render/Screeds

New renders and screeds should be finished with a wood float to the required surface regularity. Screeds shall be pitched to drains where required. Allow at least 7 days to cure prior to tiling.

Existing Ceramic Tiles (Internal Only)

These include sound, clean, glazed and unglazed tiles. Existing tiles must be firm and stable. Roughen the surface by mechanical means, clean off contamination and dust before tiling. Ensure that at least 80% of the glaze is removed. Tiling over existing tiles is not recommended in immersed applications.

ARDEX Liquid Applied Undertile Waterproofing Membranes

ARDEX undertile waterproofing must be applied according to instructions and thoroughly dry prior to tiling.

MIXING

ARDEX Quickbond powder is added to clean water in a clean container whilst stirring vigorously and mixed thoroughly to give a lump free easily worked mortar of a thick creamy consistency. Allow to stand for 5 minutes. Restir the mixture thoroughly and the adhesive is ready for use. A 20kg bag of ARDEX Quickbond requires approximately 5–5.5L of water. Do not add additional water. When using with ARDEX Abalastic, mix approximately 6L per 20kg of ARDEX Quickbond.

The consistency of the adhesive can be slightly adjusted to suit site conditions and size, weight and type of tiles to be fixed. Adding water outside the recommend range will affect working and setting times and strength development . Do not apply at temperatures below 5°C. Avoid mixing fresh adhesive with old adhesive as working times will be shortened, clean bucket between mixes. The pot life of the mixed mortar is approximately 45 minutes at 23°C and 50% relative humidity.

FIXING TECHNIQUE

Tiles shall be fixed in accordance with AS3958. Before fixing ensure the substrate has been prepared correctly, and the tiles are free from dust and anti-blocking powder.

In use, ARDEX Quickbond will thicken if left standing undisturbed, but re-stirring makes the product usable for approx. 45 minutes. Do not add extra water. Rough and uneven surfaces can be smoothed with ARDEX Quickbond; the surface must be left to dry before the tile installation can take place.

Substrate surface, type and size of the tiles will determine the selection of the trowel. As a general guide use a 6 x 6 x 6mm notched trowel for walls and 10 x 10 x 10mm notched trowel for floor tiling. ARDEX Quickbond can be applied at a bed thickness greater than 1.5mm and less than 15mm. Adhesive notch lines should be parallel and not fanned. The tiles must be pressed firmly into the freshly combed mortar bed to ensure good contact with the mortar. Slide the tile at right angles to the notch pattern to ensure 100% coverage on the back of the tile. Tiles with ribbed or keved back profiles should also be buttered to ensure complete coverage. Lift a tile from time to time to check that there are no voids beneath the tile. Do not spot fix. Any surplus adhesive must be removed from the surface of the tile and joints, before the adhesive sets.

ARDEX Quickbond has an open time of 30 minutes, and an adjustment time of approximately 10 minutes. Please be aware of site conditions when considering these times and only spread enough adhesive so that the tiles can be fixed while the mortar is still wet. All tools should be cleaned with water immediately after use.

MOVEMENT JOINTS

Movement joints must be in accordance with Australian Standard AS 3958.

GROUTING

Grouting can proceed once the tile bed has hardened sufficiently so that tiles will not be dislodged. Light foot traffic and grouting may be allowed after approximately 2.5-3 hours and full traffic after approximately 3-4 hours at 23°C and 50% relative humidity. Allow longer for dense tiles/substrates, humid climates and low temperatures. External tiled areas need to be protected from rain ingress if grouting is delayed.

COVERAGE

20kg of ARDEX Quickbond is sufficient for approximately 9m^2 on walls, using a 6 x 6 x 6mm notched trowel and approximately 6m^2 on floors using a $10 \times 10 \times 10\text{mm}$ notched trowel. The coverage will vary depending on substrate condition, tile type and application technique.

PACKAGING

ARDEX Quickbond is packed in polylined paper sacks – net weight 20kg.

SHELF LIFE

ARDEX Quickbond has a shelf life of 12 months when stored in the original unopened packaging, in a dry place at 23°C and 50% relative humidity.

Pay attention to the following:

Do not use ARDEX Quickbond in continuous immersion applications e.g. swimming pools, tanks, etc. ARDEX provides other systems.

Where movement is anticipated e.g. over heated slabs and exterior situations, mix with ARDEX Abalastic or ARDEX E.90.

ARDEX Quickbond tends to thicken when left standing, re-stir the adhesive and do not add more water.

For setting of moisture sensitive natural stones, please refer to products in the ARDEX Natural Stone System.

Drying times may be extended when using ARDEX Abalastic or ARDEX E 90.

SAFETY DATA

This product may cause irritation and an allergic reaction to the skin. It may cause serious eye injury and irritation to the respiratory system. In case of contact with the eyes rinse with running water until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Wear protective gloves, clothing, eye and face protection. Avoid inhaling dust/ fumes/gas/mist/vapours/spray. Ensure adequate ventilation during mixing and application. Store locked up. Check with your local Council regarding the disposal of contents, dispose of packaging thoughtfully and recycle where possible. Keep out of the reach of children. Call the Poisons Information Centre on 131 126 (AUS) and 0800 764 766 (NZ) or call a doctor if you feel unwell. Additional information is in the Safety Data Sheet (SDS) at www.ardexaustralia.com

ARDEX Quickbond

Quick Setting Tile Adhesive

TECHNICAL DATA

Colour: Off White Powder **Mixing Ratio:** 5–5.5L water per 20kg

powder

Application Properties at 23°C and 50% RH

Open Time: 30 mins
Adjustment Time: 10 mins
Grouting Time: 2.5 - 3 hrs
Pot Life: 45 mins
Slump: None
Underfloor Heating: Yes

Mechanical Properties (ISO 13007) **Tensile Adhesion Strength after**

28 days dry: > 0.5 MPa Water Immersion: > 0.5 MPa Heat Ageing: > 0.5 MPa Freeze Thaw: > 0.5 MPa Classification: C1 FT

C1 FT S1 (when mixed with

ARDEX Abalastic)

GUARANTEE

ARDEX Australia Pty Ltd ("we" or "us") guarantees this product ("our goods") is free from manufacturing defects and will perform to any applicable specification published by us for 10 years from the date of purchase. Our liability under this guarantee is limited at our option to replacement of the product, repair of any damage to the immediate surface or area of application of the product, or compensation, in each case if we are satisfied loss or damage was due to a breach of this guarantee. This guarantee does not apply if damage or loss is due to failure to follow published instructions or any act or circumstance beyond our control, including shade variations and efflorescence. If you wish to make a claim under this guarantee you must notify us (ARDEX Australia Pty Ltd, 20 Powers Road Seven Hills NSW 2147: Toll Free: 1800 224 070: Email: technicalservices@ ardexaustralia.com) and provide evidence of your purchase of the product within 30 days of any alleged loss or damage occurring. We reserve the right to ask you for satisfactory evidence of any alleged loss or damage. Any claim under this guarantee is at your cost. This guarantee is in addition to any rights or remedies you may have as a "consumer" under the Australian Consumer Law and to that extent you need to be aware that: "Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss of damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure".

DISCLAIMER

The technical details, recommendations and other information contained in this data sheet are given in good faith and represent the best of our knowledge and experience at the time of printing. It is your responsibility to ensure that our products are used and handled correctly and in accordance with any applicable Australian Standards. Our instructions and recommendations are only for the uses they are intended. Users are advised to confirm that this product is suitable for their application and conforms with the specifications of the system. We also reserve the right to update information without prior notice to you to reflect our ongoing research and development program. Country specific recommendations, depending on local standards, codes of practice, building regulations or industry guidelines, may affect specific installation recommendations. The supply of our products and services is also subject to certain terms, warranties and exclusions, which may have already been disclosed to you in prior dealings or are otherwise available to you on request. You should make yourself familiar with them.

© ARDEX Australia Ltd 2019.

All aforementioned products are the trademarks of ARDEX Australia Ltd, its licensors and affiliates.

This datasheet was issued in October 2019 and is valid for 3 years, in some instances a newer version may be published. Always refer to www.ardexaustralia.com for the latest technical data from ARDEX Australia Pty Ltd.