

Ardex (Ardex NZ)

Chemwatch: **5516-55** Version No: **2.1** Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017 Chemwatch Hazard Alert Code: 3

Issue Date: **17/12/2021** Print Date: **20/12/2021** L.GHS.NZL.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Twin Pack Insulation Adhesive Part A
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	TOXIC LIQUID, ORGANIC, N.O.S. (contains 4,4'-diphenylmethane diisocyanate (MDI))
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

	U U U U U U U U U U U U U U U U U U U
Relevant identified uses	Construction adhesive.
Details of the supplier of the sa	afety data sheet
Registered company name	Ardex (Ardex NZ)
Address	32 Lane Street Woolston Christchurch New Zealand
Telephone	+64 3384 3029
Fax	+64 3384 9779
Website	www.ardex.co.nz
Email	info@ardexnz.com

Emergency telephone number

Emorgeney telephone number	
Association / Organisation	NZ National Poisons Centre
Emergency telephone numbers	+64 3373 6900
Other emergency telephone numbers	0800 764 766 (NZ NPC)

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

Classification ^[1]	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2, Acute Toxicity (Inhalation) Category 1, Sensitisation (Respiratory) Category 1, Carcinogenicity Category 2, Specific Target Organ Toxicity - Single Exposure Category 1, Specific Target Organ Toxicity - Repeated Exposure Category 1	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	
Determined by Chemwatch using GHS/HSNO criteria	6.1A (inhalation), 6.3A, 6.4A, 6.5A (respiratory), 6.5B (contact), 6.7B, 6.9A	

Label elements

Hazard pictogram(s)



Hazard statement(s) Hazard statement(s) Ha15 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H330 Fatal if inhaled. H331 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H331 Suspected of causing cancer. H332 Causes damage to organs. H332 Causes damage to organs through prolonged or repeated exposure.	_	
H317May cause an allergic skin reaction.H319Causes serious eye irritation.H330Fatal if inhaled.H334May cause allergy or asthma symptoms or breathing difficulties if inhaled.H335Suspected of causing cancer.H370Causes damage to organs.	Hazard statement(s)	
H319 Causes serious eye irritation. H330 Fatal if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer. H370 Causes damage to organs.	H315	Causes skin irritation.
H330 Fatal if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer. H370 Causes damage to organs.	H317	May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer. H370 Causes damage to organs.	H319	Causes serious eye irritation.
H351 Suspected of causing cancer. H370 Causes damage to organs.	H330	Fatal if inhaled.
H370 Causes damage to organs.	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	H351	Suspected of causing cancer.
H372 Causes damage to organs through prolonged or repeated exposure.	H370	Causes damage to organs.
	H372	Causes damage to organs through prolonged or repeated exposure.

Precautionary statement(s) Prevention

Signal word Danger

P201	Obtain special instructions before use.
F201	
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P270	Do not eat, drink or smoke when using this product.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF exposed or concerned: Call a POISON CENTER/doctor/physician/first aider.
Immediately call a POISON CENTER/doctor/physician/first aider.
If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
IF ON SKIN: Wash with plenty of water and soap.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

P501

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9016-87-9	25-50	polymeric diphenylmethane diisocyanate
101-68-8	25-50	4.4'-diphenylmethane diisocyanate (MDI)
26447-40-5	2.5-10	diphenylmethane diisocyanate (MDI) mixed isomers
Legend:	 Classified by Chernwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; Classification drawn from C&L * EU IOELVs available 	

SECTION 4 First aid measures

escription of first aid measur	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water.
Eye Contact	Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
	 Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay.
	Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Continued...

Twin Pack Insulation Adhesive Part A

Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	 IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.
- [Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity. [Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or

sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 Firefighting measures

Extinguishing media

- Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space.
- Cooling with flooding quantities of water reduces this risk.
- Water spray or fog may cause frothing and should be used in large quantities.
- Foam.

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Special nazards arising from th	le substrate or mixture
Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 Combustible. Moderate fire hazard when exposed to heat or flame. When heated to high temperatures decomposes rapidly generating vapour which pressures and may then rupture containers with release of flammable and highly toxic isocyanate vapour.

	 Burns with acrid black smoke and poisonous fumes. Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Combustion yields traces of highly toxic hydrogen cyanide HCN, plus toxic nitrogen oxides NOx and carbon monoxide. Combustion products include: carbon dioxide (CO2) isocyanates and minor amounts of burden are supplied.
	hydrogen cyanide nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur
SECTION 6 Accidental relea	se measures

Personal precautions, protective equipment and emergency procedures See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Liquid locyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit whare this sopoure may occur. For isocyanate spills of less than 40 lites (2 m2): Executes are from everyboly ont dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. Notify supervision and others as necessary. Put on parsonal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots). Control source of leakage (where applicable). Dike the again plot over or area. Assorth and decontaminate Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent Add neutraliser for suitable formulations: eace below to the adsorbent materials (gual to that of estimated spill pol volume). Intensity contact between spill, absorbent/decontaminates. Shorel absorbent/decontaminates Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent Add neutraliser for suitable formulations: eace below to the adsorbent materials (gual to that of estimated spill pol volume). Intensity contact between spill, absorbent/decontaminates. Shorel absorbent/decontaminates Completely cover decontaminate with vermiculite or other similar absorbent Atter 5 minutes, shovel absorbent/decontamination solution mature into the same steld durn used above. Monitor for residual isocyanate. Tompletely cover decontaminate with event similar absorbent Atter 5 minutes, shovel absorbent/decontamination solution mature into the same steld durun used above. Monitor for resolutal isoc
	avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for decision of aguirment from upreasted isocurants and neutralizing under freezing conditions. Regard has to be taken to the flammability of the

Avoid contamination with water, alkalies and detergent solutions.

alcoholic solution.

for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the

Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
DO NOT reseal container if contamination is suspected.
Open all containers with care.
DO NOT touch the spill material
Clear area of personnel and move upwind.
Alert Fire Brigade and tell them location and nature of hazard.
Wear full body protective clothing with breathing apparatus.
Prevent, by any means available, spillage from entering drains or water course.
Stop leak if safe to do so.
Contain spill with sand, earth or vermiculite.
Collect recoverable product into labelled containers for recycling.
Neutralise/decontaminate residue (see Section 13 for specific agent).
Collect solid residues and seal in labelled drums for disposal.
Wash area and prevent runoff into drains.
After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	 DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. DO NOT allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

eenaniene rei eare eterage, m	
Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *. In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *. * unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.
Storage incompatibility	 Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. If a di-isocyanate is treated with a compound containing two or more hydroxyl groups, such as a diol or a polyol, polymer chains are formed, which are known as polyurethanes. Reaction between a di-isocyanate and a compound containing two or more amine groups, produces long polymer chains known as polyurethanes. Reaction between a di-isocyanate and a compound containing two or more amine groups, produces long polymer chains known as polyurethanes. Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials. Isocyanates also can react with themselves. Aliphatic di-isocyanates can form trimers, which are structurally related to cyanuric acid. Isocyanates easily form adducts with carbodiimides, isothiocyanates, ketenes, or with substrates containing activated CC or CN bonds. Some isocyanates react with water to form amines and liberate carbon dioxide. This reaction may also generate large volumes of foam and heat. Foaming spaces may produce pressure in confined spaces or containers. Gas generation may pressurise drums to the point of rupture. Do NOT reseal container if contamination is expected

Open all containers with care
 Base-catalysed reactions of isocyanates with alcohols should be carried out in inert solvents. Such reactions in the absence of solvents often occur with explosive violence,
 Isocyanates will attack and embrittle some plastics and rubbers.
 The isocyanate anion is a pseudohalide (syn pseudohalogen) whose chemistry, resembling that of the true halogens, allows it to substitute for halogens in several classes of chemical compounds.. The behavior and chemical properties of the several pseudohalides are identical to that of the true halide ions.
 A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
 The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.
 For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energy exceeds 150 J/g.
 BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	polymeric diphenylmethane diisocyanate	lsocyanates, all, (as -NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	dsen-Dermal sensitiser (rsen)-Respiratory sensitiser Note: These values apply to all isocyanates, including prepolymers, present in the workplace air as vapours, mist or dust.
New Zealand Workplace Exposure Standards (WES)	4,4'-diphenylmethane diisocyanate (MDI)	MDI	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	4,4'-diphenylmethane diisocyanate (MDI)	Diphenylmethane diisocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	diphenylmethane diisocyanate (MDI) mixed isomers	lsocyanates, all, (as -NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	dsen-Dermal sensitiser (rsen)-Respiratory sensitiser Note: These values apply to all isocyanates, including prepolymers, present in the workplace air as vapours, mist or dust.

Emergency Limits

Ingredient	TEEL-1 TEEL-2			TEEL-3		
polymeric diphenylmethane diisocyanate	0.15 mg/m3	3.6 mg/m3		22 mg/m3		
4,4'-diphenylmethane diisocyanate (MDI)	0.45 mg/m3	Not Available		Not Available		
4,4'-diphenylmethane diisocyanate (MDI)	29 mg/m3	40 mg/m3		240 mg/m3		
diphenylmethane diisocyanate (MDI) mixed isomers	29 mg/m3	40 mg/m3		240 mg/m3		
Ingredient	Original IDLH		Revised IDLH			
polymeric diphenylmethane diisocyanate	Not Available		Not Available			
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3		Not Available			
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available		Not Available			

MATERIAL DATA

Exposure controls

		-, -, g-, -, -, -, -, -, -, -, -, -, -, -, -, -	in the workplace posses			
	varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the conta					
	Type of Contaminant:		Air Speed: 1-2.5 m/s (200-500			
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)					
	Within each range the appropriate value depends on:					
	Lower end of the range Upper end of the range					
	1: Room air currents minimal or favourable to capture 1: Disturbing room air currents					
	2: Contaminants of low toxicity or of nuisance value only 2: Contaminants of high toxicity 3: Intermittent, low production. 3: High production, heavy use					
	4: Large hood or large air mass in motion	4: Small hood-local control only				
	Simple theory shows that air velocity falls rapidly with distan with the square of distance from the extraction point should The air velocity at the extraction fan, for example, should be spraying at a point 2 meters distant from the extraction point extraction apparatus, make it essential that theoretical air ve or used.	be adjusted, accordingly, after reference to distance from th a minimum of 4-10 m/s (800-2000 f/min.) for extraction of t. Other mechanical considerations, producing performance	ne contaminating source. solvents generated by deficits within the			
Personal protection						
	Safety glasses with side shields.					
Eye and face protection	 Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 					
Skin protection	See Hand protection below					
Hands/feet protection	 240 minutes according to EN 374, AS/NZS 2161.10.1 or nat When only brief contact is expected, a glove with a pr EN 374, AS/NZS 2161.10.1 or national equivalent) is recom Some glove polymer types are less affected by mover use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min Fair when breakthrough time < 20 min Poor when glove material degrades For general applications, gloves with a thickness typically gr It should be emphasised that glove thickness is not necessa efficiency of the glove will be dependent on the exact comport 	al substances, the resistance of the glove material can not l ined from the manufacturer of the protective gloves and ha loves must only be worn on clean hands. After using gloves i moisturiser is recommended. e. Important factors in the selection of gloves include: 374, US F739, AS/NZS 2161.1 or national equivalent). occur, a glove with a protection class of 5 or higher (breakth ional equivalent) is recommended. otection class of 3 or higher (breakthrough time greater tha mended. ment and this should be taken into account when considering a rated as: eater than 0.35 mm, are recommended. rilly a good predictor of glove resistance to a specific chemi- sition of the glove material. Therefore, glove selection sho	be calculated in advance s to be observed when s, hands should be nrough time greater than in 60 minutes according t ng gloves for long-term			
	consideration of the task requirements and knowledge of bre Glove thickness may also vary depending on the glove manu technical data should always be taken into account to ensur Note: Depending on the activity being conducted, gloves of Thinner gloves (down to 0.1 mm or less) may be requ only likely to give short duration protection and would norma	eakthrough times. ufacturer, the glove type and the glove model. Therefore, th e selection of the most appropriate glove for the task. varying thickness may be required for specific tasks. For ex- ired where a high degree of manual dexterity is needed. Hu- lly be just for single use applications, then disposed of. where there is a mechanical (as well as a chemical) risk i.e.	e manufacturers' cample: owever, these gloves are e. where there is abrasion			

Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated.
 NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates

Issue Date: 17/12/2021 Print Date: 20/12/2021

Twin Pack Insulation Adhesive Part A

	 DO NOT use skin cream unless necessary and then use only minimum amount. Isocyanate vapour may be absorbed into skin cream and this increases hazard.
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential. Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness. Special attention should be given to ensuring that all personnel understand instructions, especially newly recruited employees and those with local-language difficulties, where they are known. Voveralls. Eyewash unit. Barrier cream. Skin cleansing cream.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".

Forsberg Clothing Performance index

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Twin Pack Insulation Adhesive Part A

Material	СРІ
PE/EVAL/PE	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

 $\ensuremath{\text{NOTE}}$ As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Full face respirator with supplied air.

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:

- Full face respirator with supplied air.
- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Off white to light amber liquid with faint aromatic odour; does not mix with water.			
Physical state	Liquid	Relative density (Water = 1)	1.12 @20C	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	>250	
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available	
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available	
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable	
Flash point (°C)	176	Taste	Not Available	
Evaporation rate	Not Available	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	0.4	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Negligible	Gas group	Not Available	
Solubility in water	Immiscible	pH as a solution (%)	Not Applicable	
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available	

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Presence of elevated temperatures. Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours after exposure. Sensitized people can react to very low doses, and should not be allowed to work in situations allowing exposure to this material. Continued exposure of sensitised persons may lead to possible long term respiratory impairment. Inhalation hazard is increased at higher temperatures. Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation of fare results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may produce severely toxic effects. Relatively small amounts absorbed from the lungs may prove fatal.
Ingestion	High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort. Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	 On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in a respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population. Putnonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. Bustaces that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway per-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to status. Not all workers who are exposed to a sensitiser will become hyper-responsive and rule is impossible to identify in advance who are likely to expense. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to expense. Auti all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to expense. The latter substances are not classified as asthmagens or respiratory sensities: Auti all workers who are exposed to a substances that can cuase occupational asthma should be prevented. Where this is not substances in an occupational health professional over the degree of risk and level or suvellance. Auti all workers is to apply adequate standards of control to prevent workers f

Due to the higher molecular weight and the much lower vapor pressure the polyisocyanates exhibit a significantly reduced health hazard as compared to the corresponding monomers. Nevertheless they should only be handled under controlled conditions. They are not or only slightly irritating to the skin and eyes, but might be irritating to the respiratory tract (nose, throat, lung). Polyisocyanates might act as skin sensitisers On that basis there is clear evidence from sensitive animal models that aliphatic polyisocyanates and prepolymers (HDI-based as well as IPDI-based, for example) may cause skin sensitisation. It is decided to classify all HDI-based and IPDI-based polyisocyanates and prepolymers as skin sensitisers. From animal models, however, there is no evidence that polyisocyanates are sensitising to the respiratory tract. Results from animal tests with repeated aerosol exposures indicate that under these conditions the respiratory tract is the primary target of aliphatic polyisocyanates, other organs are not significantly affected..

Available information does not provide evidence that polyisocyanates might either be mutagenic, carcinogenic or toxic to reproduction. Polymers based on isocyanate monomers (polyurethanes) are generally of low concern. However, in the majority of cases it is not possible to conclude from the chemical name of the polymer whether an individual polyurethane is, or is not, of low concern.

Finished polyurethane polymers used in the majority of household applications contain no unreacted isocyanate groups. The production of these polymers involves the use of an excess of the hydroxyl group-containing monomer or monomers leading to complete reaction of all of the isocyanate groups.

For certain applications, however, similar polymer chemistry can be used with the isocyanate group-containing monomer in excess. This results in the formation of a polyurethane 'pre-polymer', which is intended to be further reacted in its end use. Where the pre-polymer is identified as being 'blocked', it indicates that there are no free isocyanate groups.

The polymer contained in this product has a reactive group generally considered to be of high concern (US EPA). There are health concerns for isocyanates on the basis of their skin and respiratory sensitisation properties and other lung effects e.g TDI and MDI). Aromatic isocyanates may be potentially carcinogenic (e.g. TDI and DADI). Frequently new chemical isocyanates are manufactured with a significant excess of isocyanate momomer. Whilst it is generally accepted that polymers with a molecular weight exceeding 1000 are unlikely to pass through biological membranes, oligomers with lower molecular weight and specifically, those with a molecular weight below 500, may. Estimations based on a "highly" dispersed polymer population suggest that a polymer of approximate molecular weight 5000 could contain no more than one reactive group of high concern for it to be regulated as a polymer of low concern (a so-called PLC) Polymers with a molecular weight above 10000 are generally considered to be PLCs because these are not expected to be absorbed by biological systems. The choice of 10000 as a cut-off value is thought to provide a safety factor of 100, regarded as reasonable in light of limited data, duration of studies, dose levels at which effects are seen, and extrapolation from animals to humans.

Fully reacted polyurethane polymer is chemically inert. No exposure limits have been established in the U.S. by OSHA (Occupational Safety and Health Administration) or ACGIH (American Conference of Governmental Industrial Hygienists). It is not regulated by OSHA for carcinogenicity. Liquid resin blends containing residual isocyanates may contain hazardous or regulated components. Isocyanates are known skin and respiratory sensitizers. Additionally, amines, glycols, and phosphate present in spray polyurethane foams present risks.

The oral administration of polyurethane particles at 5 and 10 mg/kg/day for 10 days generated an inflammation response in mice. There was increased visceral fat accumulation in the treated mice in all groups (2, 5, 10 mg/kg/d) compared to controls. The lungs of mice in the 5 and 10 mg/kg/day groups showed inflammation, and inflammatory infiltrate was observed in all treatment groups.

Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.

The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. Reaction products will be a variety of polyureas and macromolecular conjugates with for example mucus, proteins and cell components.

This is corroborated by the results from an MDI inhalation study. Following an inhalation exposure of rats to radiolabelled MDI, 79% of the dose was excreted in faeces. The faecal excretion in these animals was considered entirely due to ingestion of radioactivity from grooming and ingestion of deposited material from the nasopharangeal region via the mucociliary escalator, i.e. not following systemic absorption. The faecal radioactivity was tentatively identified as mixed molecular weight polyureas derived from MDI. Diamine was not present. Thus, for MDI and discovanates in general the oral gavage dosing route is inappropriate for toxicological studies and risk assessment.

It is expected that oral gavage dosing will result in a similar outcome to that produced by TDI or MDI, that is (1) reaction with stomach contents and (2) polymerization to solid polyureas.

- Reaction with stomach contents is very plausibly described in case reports of accidental ingestion of polymeric MDI based glue in domestic animals. Extensive polymerization and CO2 liberation resulting in an expansion of the gastric content is described in the stomach, without apparent acute chemical toxicity
- Polyurea formation in organic and aqueous phases has been described. In this generally accepted chemistry of hydrolysis of an isocyanate the initially produced carbamate decarboxylates to an amine which. The amine, as a reactive intermediate, then reacts very readily with the present isocyanate to produce a solid and inert polyurea. This urea formation acts as a pH buffer in the stomach, thus promoting transformation of the diisocyanate into polyurea, even under the acidic conditions.

At the resorbtive tissues in the small intestine, these high molecular reaction products are likely to be of very low bioavailability, which is substantiated by the absence of systemic toxicity in acute oral bioassays with rats at the OECD limit dose (LC50>2 g/kg bw). The respiratory tract may be regarded as the main entry for systemically available isocyanates as evidenced following MDI.exposures.

A detailed summary on urinary, plasma and in vitro metabolite studies is provided below. Taken together, all available studies provide convincing evidence that MDI-protein adduct and MDI-metabolite formation proceeds:

- via formation of a labile isocyanate glutathione (GSH)-adduct,
- then transfer to a more stable adduct with larger proteins, and
- without formation of free MDA. MDA reported as a metabolite is actually formed by analytical workup procedures (strong acid or base hydrolysis) and is not an identified metabolite in urine or blood

A 90-day inhalation study in rats with polymeric MDI (6 hours/day, 5 days/week) produced moderate to severe hyperplastic inflammatory lesions in the nasal cavities and lungs at levels of 8 mg/m3 or greater.

Rats exposed for two years to a respirable aerosol of polymeric MDI exhibited chronic pulmonary irritation at high concentrations. Only at the highest level (6 mg/m3),was there a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m3 and no effects at 0.2 mg/m3. Overall, the tumour incidence, both benign and malignant and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumour formation will occur.

Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning after a period of tolerance. A respiratory response may occur following minor skin contact. Skin sensitisation is possible and may result in allergic dermatitis responses including rash, itching, hives and swelling of extremities.

Isocyanate-containing vapours/ mists may cause inflammation of eyes and nasal passages

Onset of symptoms may be immediate or delayed for several hours after exposure. Sensitised people can react to very low levels of airborne isocyanates. Unprotected or sensitised persons should not be allowed to work in situations allowing exposure to this material.

Twin	Pack	Insulation	Adhesive
			Part A

e	ΤΟΧΙCΙΤΥ	IRRITATION
4	Not Available	Not Available

	ΤΟΧΙΟΙΤΥ	IRRITATION	
polymeric diphenylmethane diisocyanate	Dermal (rabbit) LD50: >9400 mg/kg ^[2]	Eye (rabbit): 100 mg - mild	
	Inhalation(Rat) LC50; 0.49 mg/L4h ^[2]		
	Oral (Rat) LD50; 43000 mg/kg ^[2]		
	τοχιςιτγ	IRRITATION	
	Dermal (rabbit) LD50: >6200 mg/kg ^[2]	Dermal Sensitiser *	
4,4'-diphenylmethane	Inhalation(Rat) LC50; 0.368 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
diisocyanate (MDI)	Oral (Rat) LD50; >2000 mg/kg ^[1]	Skin (rabbit): 500 mg /24 hours	
		Skin: adverse effect observed (irritating) ^[1]	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
	Dermal (rabbit) LD50: >6200 mg/kg ^[2]	Dermal Sensitiser *	
iphenylmethane diisocyanate (MDI) mixed isomers	Inhalation(Rat) LC50; 0.369 mg/l4h ^[2]	Skin (rabbit): 500 mg /24 hours	
	Oral (Rat) LD50; >2000 mg/kg ^[2]		
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute to specified data extracted from RTECS - Register of Toxic Effect of chemi		
POLYMERIC DIPHENYLMETHANE DIISOCYANATE	product		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate		
DIPHENYLMETHANE DIISOCYANATE (MDI) MIXED ISOMERS	No significant acute toxicological data identified in literature search.		
	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible aiflow pattern, on spirometry, with the presence of moderate to severe bronchial hypereactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentrations of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance.		

Onset of symptoms may be immediate or delayed for several hours after exposure. Sensitised people can react to very low levels of airborne isocyanates. Unprotected or sensitised persons should not be allowed to work in situations allowing exposure to this material. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

for diisocyanates:

In general, there appears to be little or no difference between aromatic and aliphatic diisocyanates as toxicants. In addition, there are insufficient data available to make any major distinctions between polymeric (<1000 MW) and monomeric diisocyanates. Based on repeated dose studies in animals by the inhalation route, both aromatic and aliphatic diisocyanates appear to be of high concern for pulmonary toxicity at low exposure levels. Based upon a very limited data set, it appears that diisocyanate prepolymers exhibit the same respiratory tract effects as the monomers in repeated dose studies. There is also evidence that both aromatic and aliphatic diisocyanates are acutely toxic via the inhalation route. Most members of the diisocyanate category have not been tested for carcinogenic potential. Though the aromatic diisocyanates tested positive and the one aliphatic diisocyanates. In the absence of more human data, it would be prudent at this time to assume that both aromatic and

Acute	e Toxicity	✓	Carcinogenicity	✓
		Evidence of carcinogenicity may be madequate of Im		
		NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or lim	ited in animal testing	
		The substance is classified by IARC as Group 3:		
		4-isocyanatocyclohexane), was found to be corrosive	to the skin in guinea pigs.	
		diisocyanates. The level of irritation ranged from sligh		e chemical, hydrogenated MDI (1,1-methylenebis-
		Dermal Irritation: Skin irritation studies performed or	· · · · · · · · · · · · · · · · · · ·	ifference in the effects of aromatic versus aliphatic
		the level of reactivity between aromatic and aliphatic of		
		4,4'-diisocyanate (HMDI) suggest cross-reactivity with or aromatic diisocyanate. Diisocyanates are moderate		
		aromatic and aliphatic diisocyanates are respiratory s		
		respiratory sensitiser in humans. In view of the inform		•
	ł	histamine challenges, asthmatic reactions, wheezing	and coughing. Two case reports of hu	man exposure to IPDI by inhalation suggest IPDI is a
		in humans. Symptoms resulting from occupational exp		1 3
		respiratory sensitization. However, HDI and possibly i		• •
		Respiratory and Dermal Sensitization: Based on th diisocyanates such as TDI and MDI are strong respira	,	1 5
		rats, but not in mice, with a statistically increase in the		
		hemangiosarcomas of the circulatory system and has		
		carcinogenic in rodents. TDI induced a statistically sig		
		route, aromatic toluene diisocyanate (TDI) and 3,3'-di		, , , ,
		Though the oral route is not an expected route of exp		•
		two year repeated dose study in rats by the inhalation		
				cocyanate (HDI) was found not to be carcinogenic in a
		basal cell hyperplasia of the olfactory epithelium and I females at the high dose following the two year expos	v	•
		treatment related histological changes in the nasal ca		
		higher molecular weight oligomers. Interim sacrifices		
		was tested in a 2-year inhalation study in rats. The tes		
	(Oncogenicity: Most members of the diisocyanate ca	tegory have not been tested for carcine	ogenic potential. Commercially available Poly-MDI
		There is also evidence that both aromatic and aliphati	c diisocyanates are acutely toxic via th	ne inhalation route
		0.005 mg/L. The experimental animal data available c mg/L to 0.026 mg/L.	in preporyment disocyanates show si	milar adverse effects at levels that range from 0.002
			,	animal studies at exposure concentrations of less than
		studies performed on rabbits and guinea pigs indicate		
		aliphatic diisocyanates are respiratory sensitisers. Dii		

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	*
Mutagenicity	×	Aspiration Hazard	×

Legend: X – Data either not available or does not fill the criteria for classification - Data available to make classification

SECTION 12 Ecological information

	Endpoint	Test Duration (hr)	Species	Value	Source
Twin Pack Insulation Adhesive Part A	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
polymeric diphenylmethane diisocyanate	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	>=10mg/l	2
4,4'-diphenylmethane diisocyanate (MDI)	LC50	96h	Fish	>1000mg/l	2
	BCF	672h	Fish	61-150	7
	EC50	72h	Algae or other aquatic plants	>1640mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
liphenylmethane diisocyanate	LC50	96h	Fish	>=1000mg/l	1
(MDI) mixed isomers	NOEC(ECx)	504h	Crustacea	>=10mg/l	1
	EC50	96h	Algae or other aquatic plants	3230mg/l	1
Legend:	Extracted from V3.12 (QSAR)	1. IUCLID Toxicity Data 2. Europe EC	HA Registered Substances - Ecotoxicological Informa	tion - Aquatic Toxicity 3. E	PIWIN Su

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-diphenylmethane	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)

Issue Date: 17/12/2021 Print Date: 20/12/2021

Twin Pack Insulation Adhesive Part A

Ingredient	Persistence: Water/Soil	Persistence: Air
diisocyanate (MDI)		
Bioaccumulative potential		
Ingredient	Bioaccumulation	
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)	
diphenylmethane diisocyanate (MDI) mixed isomers	LOW (BCF = 15)	
Mobility in soil		
Ingredient	Mobility	
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sever may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. DO NOT recycle spilled material. Consult State Land Waste Management Authority for disposal. Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal. DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers. Puncture containers to prevent re-use. Bury or incinerate residues at an approved site.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous. Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	2X

Land transport (UN)

Lana tranoport (on)				
UN number	2810			
UN proper shipping name	TOXIC LIQUID, OR	TOXIC LIQUID, ORGANIC, N.O.S. (contains 4,4'-diphenylmethane diisocyanate (MDI))		
Transport hazard class(es)	Class 6.1 Subrisk Not A	pplicable		
Packing group	Ш			
Environmental hazard	Not Applicable			
Special precautions for user	Special provision	s 274 100 ml		

UN number	2810			
UN proper shipping name	Toxic liquid, organic, n.o	.s. * (contains 4,4'-diphenylmethane diis	ocyanate (MDI))	
	ICAO/IATA Class	6.1		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
,	ERG Code	6L		
Packing group	I			
Environmental hazard	Not Applicable			
	Special provisions		A3 A4 A137	
	Cargo Only Packing Instructions		662	
Special precautions for user	Cargo Only Maximum Qty / Pack		60 L	
	Passenger and Cargo Packing Instructions		654	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y641	

Sea transport (IMDG-Code / GGVSee)

UN number	2810
UN proper shipping name	TOXIC LIQUID, ORGANIC, N.O.S. (contains 4,4'-diphenylmethane diisocyanate (MDI))
Transport hazard class(es)	IMDG Class 6.1 IMDG Subrisk Not Applicable
Packing group	Ш
Environmental hazard	Not Applicable
Special precautions for user	EMS NumberF-A , S-ASpecial provisions274Limited Quantities100 mL

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
polymeric diphenylmethane diisocyanate	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
polymeric diphenylmethane diisocyanate	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR100425	Pharmaceutical Active Ingredients Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

polymeric diphenylmethane diisocyanate is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

New Zealand Approved Hazardous Substances with controls

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists	
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
New Zealand Approved Hazardous Substances with controls	New Zealand Inventory of Chemicals (NZIoC)
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals	New Zealand Workplace Exposure Standards (WES)
diphenylmethane diisocyanate (MDI) mixed isomers is found on the following regula	tory lists
New Zealand Approved Hazardous Substances with controls	New Zealand Inventory of Chemicals (NZIoC)
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals	New Zealand Workplace Exposure Standards (WES)
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data	

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Compliance Certificate)	Quantity (Compliance Certificate - Farms >4 ha)	
6.1A	50 kg or 50 L	100 kg or 100 L	

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
6.1A	Any quantity

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
6.5A or 6.5B	120	1	3	
6.1A	prohibited	prohibited	prohibited	

Tracking Requirements

Subject to tracking according to the Health and Safety at Work (Hazardous Substances) Regulations 2017 - Refer to the regulation for more information

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (polymeric diphenylmethane diisocyanate; 4,4'-diphenylmethane diisocyanate (MDI); diphenylmethane diisocyanate (MDI) mixed isomers)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (polymeric diphenylmethane diisocyanate)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	17/12/2021
Initial Date	17/12/2021

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.